

# D-Mastic

Skinning mastic

### Description

*Selleys D-Mastic* is an alkyl resin modified, oil based caulking compound. It forms a tack-free skin on the surface when exposed to air but remains soft underneath. It is Black in colour and available in a 300ml cartridge.

### Uses

- Sealant for installing/replacing gasket fixed type windscreens in cars, boats, trucks, buses
- Sealant for lap joints between metal panels in automotive and expanded foam sandwich panel assemblies.
- A general-purpose mastic sealant for any exterior exposed joints subject to little or no movement for the exclusion of dust, draughts and rain.

### Features/Advantages

- Adheres well to most substrates including metal, glass, concrete, masonry and timber.
- Forms a surface skin, preventing transfer by touch and dirt pick-up on exposed surfaces.
- Paintable (after skin has formed).
- Easy clean up off non-porous surfaces with mineral turpentine.
- Non-slumping.
- Long "open" time assists in the assembly of lap joints.

### Instructions for Use/Application Instructions

The following should only be used as a guide and the installer should apply all Australian Standards, BCA/NZBC requirements, and best practices when installing.

- Surfaces to be sealed must be clean, dry and free from dust, grease, old mastic and flaking paint. If necessary clean with degreasing solvent such as mineral turps.
- Cut nozzle supplied at an angle and to the required opening. Cut end off nipple on cartridge, fit nozzle and insert in suitable caulking gun.
- If sealing lap joints, apply suitable size bead of *D-Mastic* to one surface through the intended fasten line. Bring surfaces together squeezing the mastic bead out on both surfaces and mechanically fix joint where necessary.
- If sealing open joints, apply *D-Mastic* forcing it into the joint ahead of the nozzle. This method aids in properly filling the joint and forcing mastic to wet on to the sides of the joint. If required, smooth surface with spatula dipped into mineral turpentine.

### Technical Data/Properties

Contact Selleys before using this data for the setting of specifications.

Property	Typical Result
Colour	Black
Density	1.46
Technology	Alkyl Resin
Shelf Life	24 months
Joint Movement Capability	+/-5%
Service Temperature	10 <sup>0</sup> C - +70 <sup>0</sup> C
VOC	

## Important Notes/Limitations

- Not an elastomeric compound, it should not be used in joints subject to considerable dynamic movement.
- Maximum service is achieved when used within joints; it is not recommended to be used as a "skim" coating over joints.
- Not recommended for use in joints required to resist static air or water pressure.

## Storage

Store unopened cartridges below 30<sup>0</sup>C in a cool dry place away from direct sunlight. Unopened cartridges can be stored for 24 months from the date of manufacture.

## Safety

Not classified as hazardous

Wear gloves and safety glasses when using.

Classified as Dangerous Goods – Class 3 Flammable Liquid

Refer to Safety Data Sheet for more detailed information.

## Clean up

Spills and tools can be cleaned up with Mineral Turps.

## Disclaimer

All information contained in this Product Information Sheet is as accurate and up-to-date as possible. Products can be expected to perform as indicated in this Sheet, so long as application procedures are followed as recommended. Notwithstanding the above, any recommendations made by Selleys or its distributors in relation to this or other products is to be taken as advice only. Selleys makes no representations or warranties that this product will be suitable for use. Subject to any applicable legislation which cannot be excluded (such as the Australian Consumer Law), Selleys takes no responsibility and will not be liable for any failure in performance of this product or any losses, damages, or injuries (consequential or otherwise) arising from the storage, mixing, application or other use of this product or for any representations made by you about the product which have not been approved in writing by Selleys. The buyer assumes all risk and responsibility for the use of this product.

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