

Waterborne, anti-corrosion primer

Uses

Emer-Clad Primer NP is a priming/bond coat for non porous surfaces such as steelwork, galvanised iron, zincalume, copper, brass and PVC which is to be subsequently over coated with Emer-Clad Facade.

Emer-Clad Primer NP is also suitable for use as a primer over bituminous membranes. Once the Emer-Clad Primer NP has fully dried on the bituminous sheet; a waterborne finish, such as Emer-Clad Facade can be applied as a decorative finish coat.

Description

Emer-Clad Primer NP is a water based anti-corrosive metal surface primer offering protection against future corrosion. Emer-Clad Primer NP is quick drying, can be applied under conditions of high humidity and designed to be overcoated with water based coatings.

Emer-Clad Primer NP is non-flammable, free of hazardous odours and exhibits low VOC emission.

Properties

Colour:	Red oxide
Finish:	Matt
Vehicle:	Vinyl acrylic co-polymer
Mixing ratio:	Single component
Volume solids:	40%
Recommended thickness (per coat)	
Wet film:	75 microns
Dry film:	30 microns
Coverage:	13 m ² /litre
Application method:	Brush, roller, spray or dipping
Drying times:	(25°C, 50% RH)
-Touch dry:	30 minutes
-Re-coat:	2 hours
-Hard:	7 days
Thinner:	Water

Application Instructions

Surface preparation

Before using Emer-Clad Primer NP, it is important to ensure that the surface to which it is to be applied is clean, dry and free from rust, scale, dust and any loose material. All contaminants such as oil, grease, fungi, or any surface laitance must be removed to ensure adequate development of bond when the coating is applied.

For optimum performance steel surfaces to be abrasive blast cleaned in accordance with AS1627.4 Class 2. Alternatively surfaces to be hand or power tool cleaned, these should be carried out with care to ensure surfaces are not burnished. For heavily corroded areas needle gun or similar method may be necessary prior to hand cleaning, treat any remaining rust with Emer-Clad Rust Converter, prior to application of the Emer-Clad Primer NP. Non ferrous metals to be cleaned and etched with phosphoric acid.

On rusted steel surfaces where only minimal preparation is possible, Emer-Clad Primer AC should be considered.

Application

Emer-Clad Primer NP may be applied by brush, roller or dipping. For spray application up to 15% thinning with fresh, clean water may be necessary. It has sufficient conductivity to allow application by electrostatic spray. The primer will be touch dry in approximately 30 minutes and may be overcoated after 2 hours drying with waterborne finishes under normal conditions. This can be assessed at the time of application and is influenced by ambient temperature and type of surface treated.

Note: do not apply at temperatures below or may fall below 10°C during the drying period.

Supply

Emer-Clad Primer NP 4 litre:	FC061616-4L
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Coverage

Emer-Clad Primer NP:	13 m ² / litre
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The coverage figures are theoretical – due to wastage factors and the variety and nature of possible substrates, practical coverage figures may be reduced.

Shelf life

Emer-Clad Primer NP has a shelf life of 24 months if kept in a dry store between 5°C and 30°C in the original, unopened containers.

Important notice

A Safety Data Sheet (SDS) and Technical Data Sheet (TDS) are available from the Parchem website or upon request from the nearest Parchem sales office. Read the SDS and TDS carefully prior to use as application or performance data may change from time to time. In emergency, contact any Poisons Information Centre (phone 13 11 26 within Australia) or a doctor for advice

Product disclaimer

This Technical Data Sheet (TDS) summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this TDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Parchem does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.